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## canon optimum equipment settings for fusion digital paper

Canon 6000, 6000VP, 6010, 6010VP, 7000, 7000VP, 7010, 7010VP

High Heat Toner Product	GSM	Caliper (mil)	Custom Setting
Fusion 7.5 mil Soft Polyester	220	7.5	Fusion 1 Setting
Fusion 10 mil Soft Polyester	274	10.0	Fusion 2 Setting
Fusion 12 mil Soft Polyester	310	12.0	Fusion 2 Setting
Fusion Digital Satin Fabric	170	7.0	Fusion 2 Setting
Fusion Digital Name Badge	292	12.9	Fusion 2 Setting
Fusion Peel N Stick Postcard™	300	11.9	Fusion 1 Setting
Fusion Peel N Stick Bumper Sticker™	300	11.9	Fusion 1 Setting
Fusion Peel N Stick "O" Mailer	300	11.9	Fusion 1 Setting
Fusion Woven Fabric Repositionable	300	11.9	Fusion 1 Setting
Fusion Woven Fabric Repositionable (With Split Back Liner)	300	11.9	Fusion 1 Setting
Fusion 5 mil Rigid Polyester	150	4.7	Fusion 3 Setting
Fusion 8 mil Rigid Polyester	260	7.7	Fusion 2 Setting
Fusion 11 mil Rigid Polyester	375	10.7	Fusion 2 Setting
Fusion Crystal Clear Cling	230	9.0	Fusion 2 Setting
Fusion Extreme Permanent	237	8.9	Fusion 2 Setting

In order to get the transfer setting available the tech will need to set the following service mode: Copier/Options/Body/IMGC-ADJ to 1.

### Fusion 1 Setting

- 1) Start at Textured Paper 7 (257-300 gsm)
- 2) Addition Functions
- 3) System Settings
- 4) Paper Type Management (on page 4 of 5)
- 5) Duplicate Textured 7
- 6) Rename as Fusion 1
- 7) Go to Details/Edit of Custom Paper
- 8) Change Secondary Transfer on Front and Back Side to +10 (this will be needed for 2-sided substrates, if any)
- 9) Save

### Fusion 2 Setting

- 1) Start at 2 Sided Coated 7 (257-300 gsm) for the 6000, 6000VP, and 7000VP or Start at 2 Sided Coated 8 (300-325 gsm) for the 6010, 6010VP and 7010VP
- 2) Addition Functions
- 3) System Settings
- 4) Paper Type Management (on page 4 of 5)
- 5) Duplicate 2 Sided Coated 7 (257-300 gsm) for the 6000, 6000VP, and 7000VP or Duplicate 2 Sided Coated 8 (300-325 gsm) for the 6010, 6010VP and 7010VP
- 6) Rename as Fusion 2
- 7) Go to Details/Edit of Custom Paper
- 8) Change Secondary Transfer on Front and Back Side to +10 (this will be needed for 2-sided substrates, if any)
- 9) Save

### Fusion 3 Setting

- 1) Start at 2 Sided Coated (106-128 gsm)
- 2) Addition Functions
- 3) System Settings
- 4) Paper Type Management (on page 4 of 5)
- 5) Duplicate 2 Sided Coated
- 6) Rename as Fusion 3
- 7) Save



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## Konica Minolta optimum equipment settings for fusion digital paper

Konica Minolta			PRESS COLOR C6000 C7000 C8000		PRO Color C5500 C5501 C6500 C6501 C65hc		PRO Monochrome 950 1051 1200 1200P	
High Heat Toner Product	GSM	Caliper (mil)	Paper Weight Range	Paper Type	Paper Weight Range	Paper Type	Paper Weight Range	Paper Type
Fusion 7.5 mil Soft Polyester	220	7.5	221-256 g/m2	Coated-GL	245-300 g/m2	High Quality	217-244 g/m2	Coated
Fusion 10 mil Soft Polyester	274	10	301-350 g/m2	Coated-GL	245-300 g/m2	High Quality	245-300 g/m2	Coated
Fusion 12 mil Soft Polyester	310	12	301-350 g/m2	Coated-GL	245-300 g/m2	High Quality	301-350 g/m2	Coated
Fusion Digital Satin Fabric	170	7	221-256 g/m2	Coated-GL	210-256 g/m2	High Quality	162-216 g/m2	Coated
Fusion Digital Name Badge	292	12.9	301-350 g/m2	Coated-GL	245-300 g/m2	High Quality	245-300 g/m2	Coated
Fusion Peel N Stick Postcard™	300	11.9	301-350 g/m2	Coated-GL	245-300 g/m2	High Quality	245-300 g/m2	Coated
Fusion Peel N Stick Bumper Sticker™	300	11.9	301-350 g/m2	Coated-GL	245-300 g/m2	High Quality	245-300 g/m2	Coated
Fusion Peel N Stick "O" Mailer	300	11.9	301-350 g/m2	Coated-GL	245-300 g/m2	High Quality	245-300 g/m2	Coated
Fusion Woven Fabric Repositionable	300	11.9	301-350 g/m2	Coated-GL	245-300 g/m2	High Quality	245-300 g/m2	Coated
Fusion Woven Fabric Repositionable (With Split Back Liner)	300	11.9	301-350 g/m2	Coated-GL	245-300 g/m2	High Quality	245-300 g/m2	Coated
Fusion 5 mil Rigid Polyester	150	5	163-220 g/m2	Coated-GL	163-209 g/m2	High Quality	131-161 g/m2	Coated
Fusion 8 mil Rigid Polyester	260	8	301-350 g/m2	Coated-GL	245-300 g/m2	High Quality	245-300 g/m2	Coated
Fusion 11 mil Rigid Polyester	375	11	301-350 g/m2	Coated-GL	245-300 g/m2	High Quality	301-350 g/m2	Coated
Fusion Extreme Permanent	237	8.9	301-350 g/m2	Coated-GL	245-300 g/m2	High Quality	245-300 g/m2	Coated
Fusion Crystal Clear Cling	230	9	301-350 g/m2	Coated-GL	301-350 g/m2	High Quality	301-350 g/m2	Coated



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## mgj meteor dp60 pro optimum equipment settings for fusion digital paper™

High Heat Toner Product	GSM	Caliper (mil)	Fuse - F	Fuse - B	THV	Paper Vac OFF
Fusion 7.5 mil Soft Polyester	220	7.5	80	60	60	Y
Fusion 10 mil Soft Polyester	274	9.8	80	60	60	Y
Fusion 12 mil Soft Polyester	310	11.8	80	65	60	Y
Fusion Digital Satin Fabric	170	7.0	60	55	65	Y
Fusion Digital Name Badge	292	12.9	80	70	60	Y
Fusion Peel N Stick Postcard™	300	11.9	75	60	60	Y
Fusion Peel N Stick Bumper Sticker™	300	11.9	75	60	60	Y
Fusion Peel N Stick "O" Mailer	300	11.9	75	60	60	Y
Fusion Woven Fabric Repositionable	300	11.9	75	60	60	Y
Fusion Woven Fabric Repositionable (With Split Back Liner)	300	11.9	75	60	60	Y
Fusion 5 mil Rigid Polyester	150	4.7	30	25	60	Y
Fusion 8 mil Rigid Polyester	260	7.7	45	40	65	Y
Fusion 11 mil Rigid Polyester	375	10.7	45	40	65	Y